

TRI-COOL

Soluble Oil Coolant

DESCRIPTION

Tri-Cool is a soluble oil coolant for machining of all steels and gives good performance with most copper alloys. To eliminate the possibility of staining, copper alloys should be cleaned after machining.

FEATURES

- Built in bactericide to eliminate odor problems
- Extremely concentrated

HOW TO USE

Dilution rates:

- Machining: 1 part Tri-Cool to 10-30 parts water
- Grinding: 1 part Tri-Cool to 20-40 parts water
- Light Stamping: 1 part Tri-Cool to 5-10 parts water
- Roll Forming: 1 part Tri-Cool to 5-10 parts water

The actual ratio to be used depends on the hardness of the metal, the speed of the machining and the difficulty of the operation.

HMIS SYMBOL

Health	2
Flammability	1
Reactivity	0

SPECIFICATIONS

Physical Form	Liquid
Color	Light
Odor	Mild Petroleum
Specific Gravity	0.90
Flash Point (TCC)	375°F